## NEM Switch devices and applications

Piers Tremlett Business Interest Group Webinar 4 Oct 2023

NEM Switches- sense, compute and communicate in extreme environments!



#### Microchip Technology in Europe • Microchip Caldicot Northerr **Microchip** • Expertise in sized reducing complex electronics **Advanced** Packaging • SMT, CoB, embedded die in PCB England • Electronic packaging for harsh environments Microchip Aerospace and Defence **Microchip ADG** Experts in Radiation qualified chips: FPGAs, ASICs, NVM France Aviation and Defense 2

#### Microchip Technology Inc.





Confidential information

#### microchip.com

Microchip Technology Incorporated is a publicly listed American corporation that manufactures microcontroller, mixed-signal, analog, and Flash-IP integrated circuits. Wikipedia

Stock price: 0K19 (LON) US\$81.86 0.00 (0.00%) 16 Nov, 19:03 GMT - Disclaimer Headquarters: Chandler, Arizona, United States Subsidiaries: Microsemi, Micrel, MORE CEO: Ganesh Moorthy (Mar 2021–) Revenue: 8.439 billion USD (2023) Number of employees: c. 22,600 (2023) Founded: 1989



- Microchip business has been built on Microcontrollers
- Expanding to be a worldwide electronic device manufacturer

#### Introduction to the i-Edge Project business aims

- The over-arching concept of i-Edge is to prepare a new business
- The i-EDGE project plan aims for this to be achieved by:
- 1) Taking NEM Switch technology from TRL2 to TRL6
- 2) Planning and implementing a manufacturing process.. "lab to fab"
- 3) Finding applications and developing products
- 4) Interaction with our Business Interest Group (BIG)

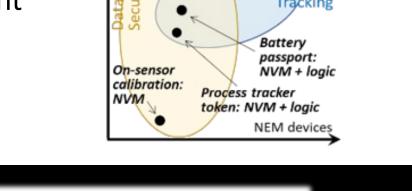
## **Applications field**

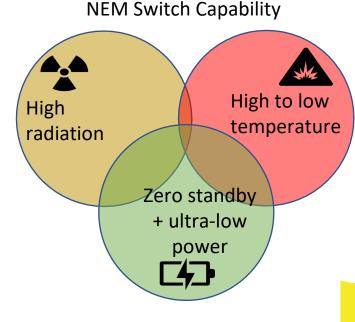
- Our products must fully use NEM Switch's three advantages
- Best applications will lie in overlapping area of this Venn diagram
- This has guided our market research

• At TRL2/3, we are at Kilby and Noyce stage of IC development

**Confidential information** 

- Very low oscillator frequencies, life of 10^8 cycles
- Low level of integration
- We aim for own our "Moore's law effect"





NEM Applications

Frequen

Control

Condition

Asset

Tracking

aware monitoring: NVM + logic

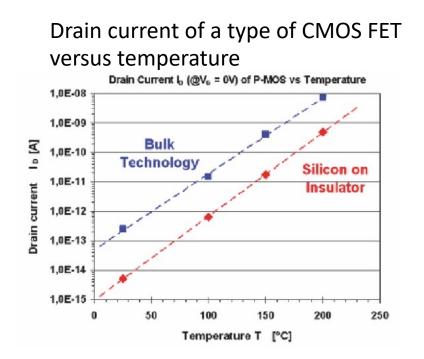
# NEM Switch Technology applications

NEM Switches- sense, compute and communicate in extreme environments!



## Why might NEMS temperature measurement devices win?

- As temperature increases, semiconductor drain currents increase.
- Batteries become dangerous and unusable above 150C
- Low power from unconventional source have to be used to supply power.
  - Capacitor banks
  - Mechanical energy harvesting
  - RF energy harvesting
  - Thermal energy harvesting



#### Potential temperature measurement applications

- 1) Temperature profile measurement of belt ovens
  - Where the NEM Switch temperature measurement device is transported through the oven on its belt. NEMS device is read on exit.
- 2) Realtime measurement batch oven measurement
  - RFID transponder used to communicate with NEMS device(s) in the oven
- 3) Rugged asset tracking
  - NEMS device compliments / integrated with CMOS to retain data or function at high temperatures.





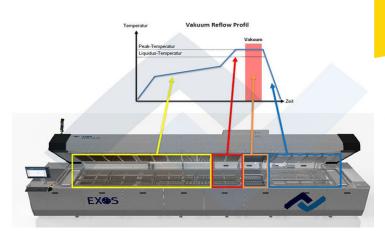




#### 1) Temperature profile measurement of belt ovens with NEMS

Complex task to take a thermal profile on a belt oven







NEM Switches- sense, compute and communicate in extreme environments!

S

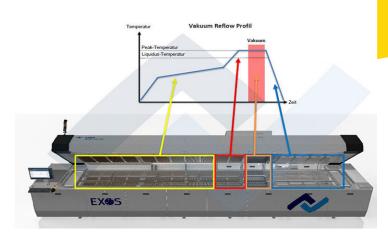
## 1) Temperature profile measurement of belt ovens with NEMS

- Complex task to take a thermal profile
- No heat shield for NEMS, it can be mounted on a PCB and emerge cold
  - no gloves, leads etc... allowing frequent measurement and better process control



Example of Microchip high temperature assembly technology





#### Realtime batch oven measurement

- Meater meat thermometer
  - Max temp 100C
    - (Protected by the meat)
  - Bluetooth
  - Diameter 7mm
  - Probe weight 200gms



wireless for bassle-free cooking



- Max temp 325C active circuitry can sit anywhere
- RFID
- Probe diameter needle, magnetic, screwed down
- Probe weight low (with a light flexible cable to external NEMS reader)

Perfect Results The 'Guided Cook System' guarantees perfect and consistent results.







#### Packaging options – sensor configurations



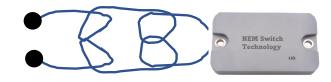
1 sensor in package sensor tag
- Temperature recorder to 250-300C (or radiation levels)



2 sensor tag: in package and rigid probe- Probe for cooking meat



- 2 sensor tag: in package and end of wire sensor variants
- magnet sensor:- industrial
- needle probe: -baking cakes, bread,



2 sensor tag: both external



## 3) Rugged manufacturing flow asset tracking

Technology

- Many manufacturing flows contain a critical high temp step
  - eg a solder reflow, hot chemical baths, glue cures, drying
- Current RFID tag specifications
  - Operational -40°C to +85°C, \*Survival -40°C to +250°C\*
  - RFID
- NEM Switch tag specification
  - Operational -40 °C to 250 °C plastic case, 325 °C ceramic case
  - On board sensors shock, humidity, temperature
  - Tracking with process monitoring

NEM Switch Tag



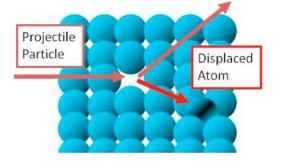
## Cryo asset tracking for BioBanks

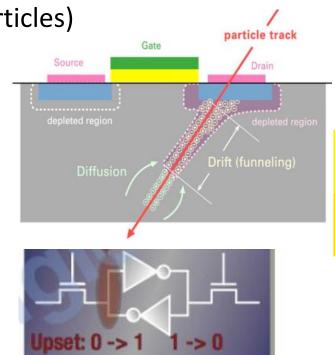
- Barcodes are typically used in BioBanks (medical samples stored at -40 to -70°C), but:
  - The barcode label is often frosted and has to be extracted and wiped clean to be read.
  - This warms the sample and potentially degrades its viability.
- A combination of NEMS RFID and barcode would allow cold temperature reading and double means of identification.
- NEM Switches should not suffer from the technical problems of cold for CMOS:
  - Such as band gap narrowing (increased charge carrier), subthreshold (off state) leakage and gate leakage.
  - CMOS RFID: non functionality, or increased power consumption leading to a decrease in RFID tag read range?



## NEMS overlay complimenting CMOS in radiation?

- CMOS is instantly affected by sudden upset event from energetic particles
  - Most times, a reset or reboot restores the system (lower energy particles)
  - Sometimes, a FET is permanently damaged (higher energy)
- CMOS is gradually degraded by all radiation
  - This calibrated by a Total Ion Dose





Memory cell

• NEM Switches do not suffer these problems

#### Potential radiation applications

- 1) Real time radiation level mapping
  - Bringing together multiple sensors for radiotherapy, industrial or nuclear industry
- 2) Radioactive asset tracking and monitoring

- 2) Electronic components for >10MRad, >100KGys
  - FPGA, NVM, ADC, Power control
  - Either as all NEMS or NEMS on CMOS





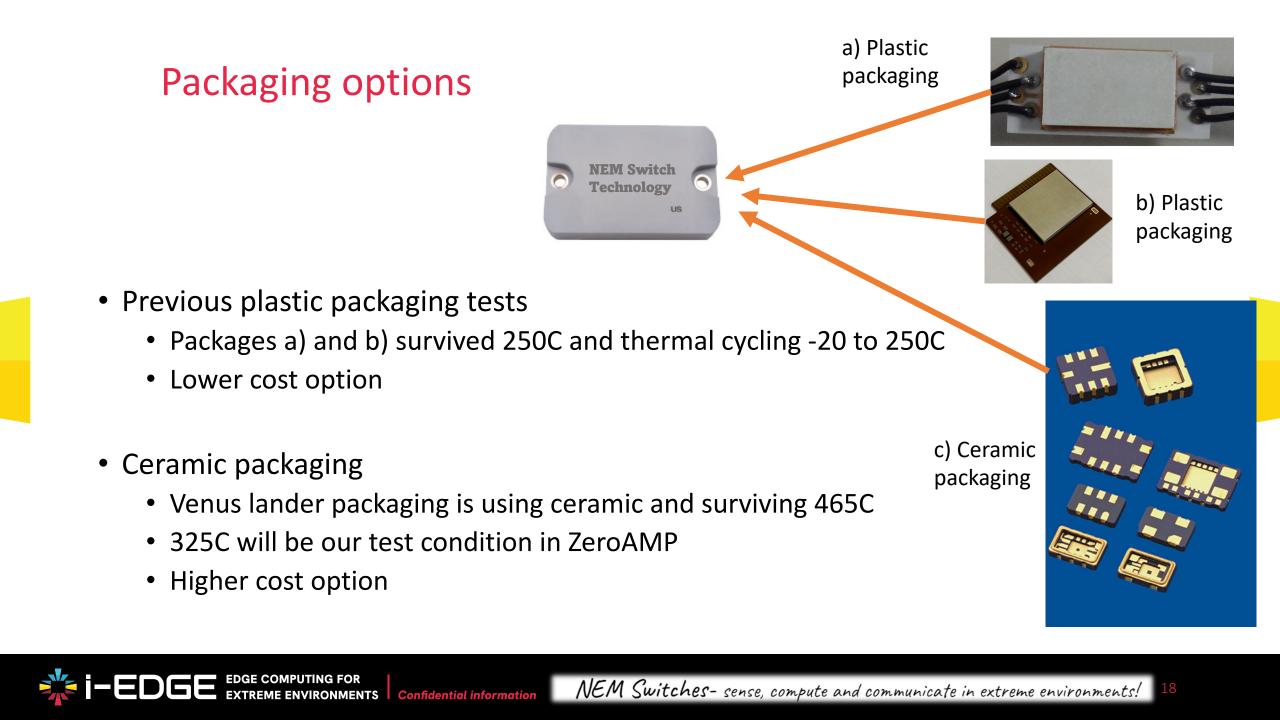
## NEMS overlay complimenting CMOS in harsh environments

#### <u>At Temperature</u>

- Most activities will be at room temperature or have periods at room temperature
  - eg the case of 3) rugged asset tracking
- CMOS circuits lose all data..... but are not destroyed by temperature.
  - Ie function again when near room temperature
- NEMS can continue processing, collect data and / or retain data for when CMOS returns

#### In high radiation levels

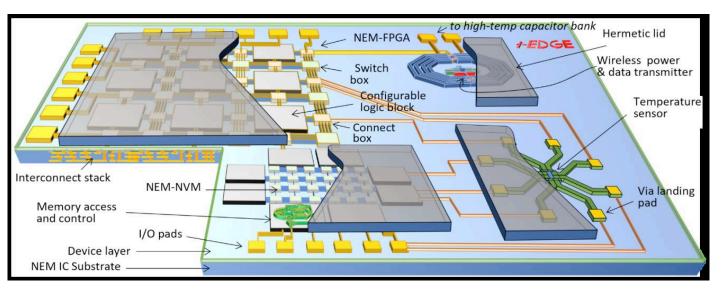
- NEMS can provide a memory for a reboot after a sudden upset event from a charged particle.
- NEMS can compliment and support CMOS



#### Our planned chips

Single chip risRAT

robust intelligent sensing RFID Asset Tracker :
 "sensing where you are, in any environment"



- We are planning to have a multi project die for the next wafer run project
  - A sensing, computing and communicating platform die
  - Individual components: FPGA, NVM, ADC etc.

#### Conclusion

- NEM Switch Technology has unique properties that lend itself to the applications that have been described
- We have discussed packaging
  - We have three styles of packaging for the applications already mentioned
  - We have described a platform chip and component chips
- We hope to discuss the technical details of all this in more depth under NDA

NEM Switches- sense, compute and communicate in extreme environments!

# NEMS Switch Technology



END



www.i-edge-project.eu 🌐 i-edge-project in



This work was supported by the i-EDGE project, which has received funding from the European Union, the Swiss State Secretariat for Education, Research and Innovation (SERI) and UK Research and Innovation (UKRI) under the UK government's Horizon Europe funding guarantee (grant numbers 10061130 and 10063023). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union, European Health and Digital Executive Agency (HADEA), SERI or UKRI. Neither the European Union nor the granting authorities can be held responsible for them.



Confédération suisse Confederazione Svizzera Confederaziun svizra

Swiss Confederation



